

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
012.35190ZN	L.20/00128/19 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X19		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,44	6,80	6,56-6,72	10	0
HEAD THICKNESS	2,10 REF		2,25-2,31	10	0
HEAD ANGLE	80°	82°	80°-80°50'	10	0
RADIUS UNDER HEAD	R 1,40		1,20-1,30	10	0
RECESS DIAMETER	4,60		4,33-4,65	10	0
RECESS DEPTH #2	1,62	2,12	1,80-1,90	10	0
FIRST FULL THREAD UNDER HEAD	1,30 MAX		0,99-1,30	10	0
MAJOR DIAMETER	3,35	3,53	3,49-3,53	10	0
MINOR DIAMETER	2,51	2,64	2,57-2,63	10	0
PITCH	1,30		1,26-1,28	10	0
THREAD ANGLE	60°		60°50'-63°	10	0
POINT ANGLE	40°	50°	40°-41°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	18,20	19,80	18,36-18,57	10	0
TORSION	29 KGF-CM MIN.		36-37	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WY559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	78	11	5	3	9	4	6	1	29	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50